



WING SCREWS - TYPE D																		IFI 156-2002			
Basic Screw Diam.	Threads per Inch	S		H		W		d		D		G		T		L					
		Wing Spread		Wing Height		Wing Thickness		Shank Diameter		Wing Minor Diameter		Height		Stock Thickness		Practical Screw Length					
		Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min				
6	32	0.78	0.72	0.40	0.34	0.18	0.12	9.35	0.31	0.40	0.34	0.21	0.14	0.04	0.03	0.75	0.25				
8	32	0.78	0.72	0.40	0.34	0.18	0.12	0.35	0.31	0.40	0.34	0.21	0.14	0.04	0.03	0.75	0.38				
10	24 & 32	0.90	0.84	0.46	0.40	0.21	0.15	0.35	0.31	0.53	0.47	0.22	0.16	0.04	0.03	1.00	0.38				
1/4	20	1.09	1.03	0.46	0.40	0.26	0.20	0.47	0.43	0.61	0.55	0.24	0.18	0.04	0.03	1.50	0.50				
5/16	18	1.31	1.25	0.62	0.56	0.29	0.23	0.57	0.53	0.68	0.62	0.29	0.23	0.07	0.05	1.50	0.50				
Tolerance on Length										Nominal Screw Length											
										Up to 1 in., Incl.				Over 1 in. to 2 in., Incl.				Over 2 in.			
										±0.03				±0.06				±0.09			

Description	A screw having a wing-shaped head designed for manual turning without a driver or wrench. The type-D style are manufactured in two pieces with the stamped winged head portion welded to the shank.
Applications/ Advantages	For use in applications where the fastener is frequently adjusted and where tightening torque greater than that achieved with finger pressure is not required. Greater torque can be applied manually turning a wing screw than a thumb screw because of the wider head.
Material	Commercial quality carbon steel.
Plating	See Appendix-A for plating information.