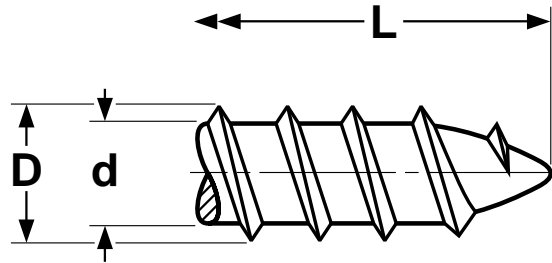


Type-A

Thread Forming

Self-Tapping Screws



**THREADS FOR SELF-TAPPING SCREWS TYPE A**

ANSI B18.6.4

Nominal Size or Basic Screw Diameter	Threads Per Inch	D		d		L		Minimum Torsional Strength, lb.-in. (STEEL SCREWS ONLY)	
		Major Diameter		Minor Diameter		These Lengths or Shorter Have AB Threads			
		Max	Min	Max	Min	90° Heads	Csk Heads		
6	0.1380	18	.141	.136	.102	.096	1/4	5/16	24
7	0.1510	16	.158	.152	.114	.108	5/16	3/8	30
8	0.1640	15	.168	.162	.123	.116	3/8	7/16	39
10	0.1900	12	.194	.188	.133	.126	3/8	1/2	48
12	0.2160	11	.221	.215	.162	.155	7/16	9/16	83
14	0.2420	10	.254	.248	.185	.178	1/2	5/8	125
20	0.3200	9	.333	.327	.234	.226	11/16	13/16	250
24	0.3720	9	.390	.383	.291	.282	3/4	1	492
<b>Tolerance on Length</b>			Up to 1" Incl.: ±0.03				Over 1": ±0.05		

<b>Description</b>	A thread forming tapping screw with wider spaced threads than a Type-AB and a gimlet point.
<b>Applications/ Advantages</b>	For self starting in thin (.015-.050 thick) metal or resin-filled plywood. 18-8 Stainless steel tapping screws may be used in applications which require general atmospheric corrosion resistance. Fastening stainless steel parts to aluminum or steel can cause a type of corrosion known as a galvanic couple in some environments.
<b>Material</b>	<b>Steel:</b> AISI 1016 - 1024 or equivalent steel. <b>Stainless:</b> Austenitic 18-8 stainless steel
<b>Heat Treatment (Steel only)</b>	Screws shall be quenched in liquid and then tempered by reheating to 650°F minimum.
<b>Surface Hardness</b>	<b>Steel:</b> Rockwell C45 minimum
<b>Case Depth (Steel only)</b>	No. 6 diameter: .002 - .007 No. 8 thru 12 diameter: .004 - .009 1/4" and larger: .005 - .011
<b>Core Hardness (after tempering)</b>	<b>Steel:</b> Rockwell C28 - 38
<b>Plating</b>	See Appendix-A for information on plating of steel screws.