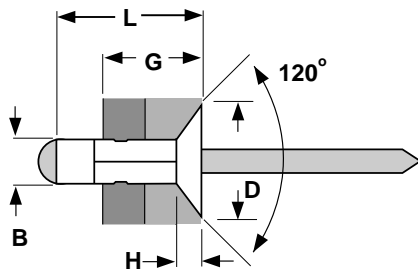


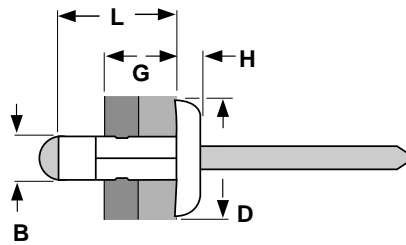
Rivets

Multi-Grip: Dome, Countersunk & Large Flange

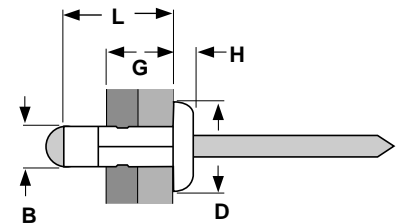
Steel Rivet/
Steel Mandrel



COUNTERSUNK HEAD



LARGE FLANGE



DOME HEAD

ALL STEEL MULTI-GRIP BLIND RIVETS										Ornit
Head Style	Part Number	B	Drill Size	L	G	D	H	Typical Strength (lbs.)		
		Nominal Rivet Diam.		Rivet Body Length	Grip Range		Head Diam.	Head Height	Shear	Tensile
Countersunk	SF48110K	3/16"	11	.43	.098 - .236	.511	.067	992	860	
	SF48140K			.55	.118 - .354					
	SF48170K			.67	.157 - .472					
	SF48220K			.86	.354 - .670					
Large Flange	SF48110L	3/16"	11	.43	.039 - .236	.511	.067	992	860	
	SF48140L			.55	.039 - .354					
	SF48170L			.67	.118 - .472					
Dome	SF32090D	1/8"	30	.35	.043 - .157	.283	.033	340	385	
	SF32130D			.51	.039 - .354					
	SF40110D	5/32"	20	.43	.055 - .197	.319	.047	440	530	
	SF48110D	3/16"	11	.43	.039 - .236	.386	.057	992	860	
	SF48140D			.55	.039 - .354					
	SF48170D			.67	.118 - .472					

Description	An all steel blind fastener with a self-contained steel mandrel. The multi-grip rivet design differs from a standard blind rivet two ways: (1) the body shank has several circumferential indents equidistant from each other, and (2) the stem of the mandrel is pinched at a point above the mandrel head. Three head styles are available: dome, large flange and countersunk.
Applications/ Advantages	Multi-grip rivets provide maximum clamping action over a full range of material thicknesses while using the same rivet length. This allows flexibility in design, cuts production costs and reduces inventories. All steel multi grip rivets offer greater shear and tensile strength than like-sized aluminum/steel multi grips and should be used when fastening materials with mechanical and physical properties similar to carbon steel. Dome heads are used in standard applications which call for maximum clamp-up and hole fill. The large flange style is preferred when the rivet is seated in soft material. The countersunk head style provides a smooth offside surface and sufficient clearance for moving parts which pass over the rivet head.
Material	Rivet: Low carbon steel Mandrel: Low carbon steel.
Shear Strength	See above table for typical shear strength (assumes stem is in shear plane).
Tensile Strength	See above table for typical shear strength.